

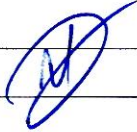
Ship 01 Win

Work Order ID 162100

162100

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Item ID: D4130-9 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aft Cargo Floor Protector
 Start Date: 5/29/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/30/2017 Req'd Qty: 1.00 *1* Customer:
 Reference: SCHEDULED/C
 Approvals: Process Plan:  Date: MAY 25 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: MAY 25 2017 SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	FLOW WATER JET	0.00							
100	Waterjet	0.14							
FLOW CNC Waterjet	Memo 1-Cut as per Dwg Dwg Rev:  Prog Rev:  2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110	QC	0.01							
Quality Control	Memo								
120	QC8- Inspect parts - second check	0.00							
120	QC	0.02							
Quality Control	Memo								

  17/05/25

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location PEL	0.00							
130									
Packaging	Memo	0.01							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

DAS 6 9-89
MAY 29 2017

DAS 21 9-89
MAY 29 2017

Picklist Print

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Work Order ID: 162100

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Parent Item: D4130-9

D4130-9

Parent Item Name: Aft Cargo Floor Protector

Start Date: 5/29/2017

Required Date: 5/30/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	785.0060	5.882	6.92			
MI FXS 125-F60029-04									**				
GE PLASTICS LEXAN SHEET (DARK GREY)													

By SC 17/05/25

Location

MAT018

m136228

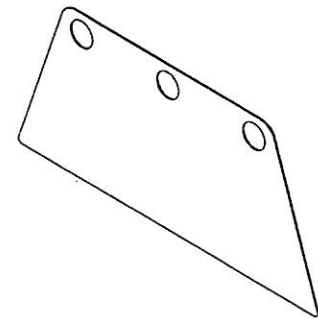
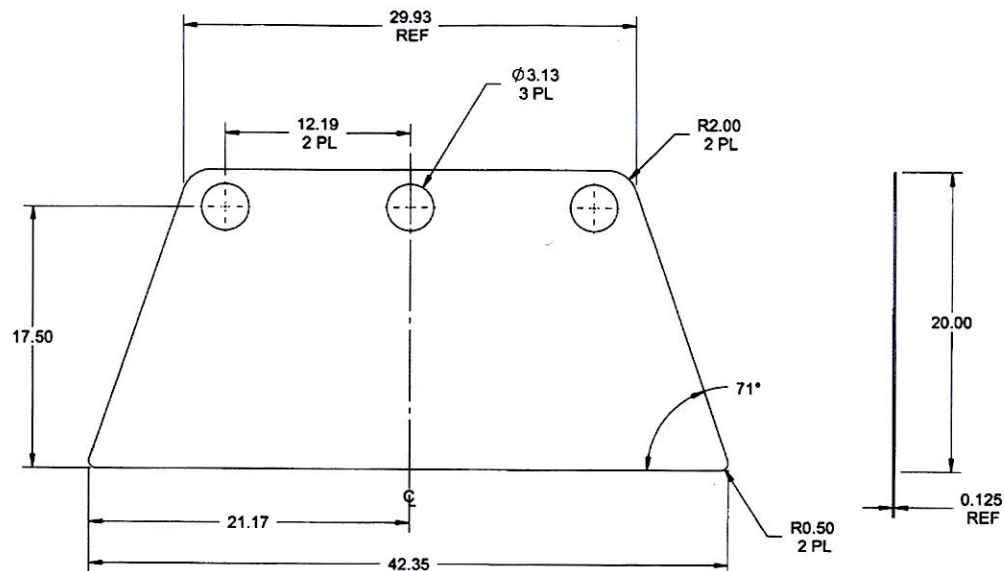
Loc Qty

785.006

785.006

Loc Code

27



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 162100 MD
MAY 25 2017

D4130-9 AFT CARGO FLOOR PROTECTOR
(TEXTURED SIDE SHOWN)

RELEASED
2011-09-21
MD

- NOTES:**
- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 3.78 lbs

DESIGN	HS	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RF		
CHECKED	MD	DRAWING NO.	REV. B
MFG. APPR.	MD	D4130	SHEET 5 OF 5
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	FLOOR PROTECTOR	NTS
DATE	11.07.27	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	